# **Application instructions**

Mask all glass parts

**BC-06 Heat Resistant Hard Glass Coating for Wheels & Body**Especially suitable for the application on high performance sport cars. Modesta's P-01A primer may NOT be used in combination with this product!

Prepare the surface by polishing Do not use compounds with masking abilities as these may negatively influence the bonding of the coating. If left on the paint they must be removed in step 2. The finish of the paint should

always be perfect with no swirls and holograms left.

Thoroughly clean the surface Use a good quality paint cleaner or wash the vehicle using active foam or citrus cleaner. You may consider using a "poly cracker" or silicone remover in this step. Products that leave a residue on

the paint surface are not suitable (for example products with an anti static effect).

The product might negatively affect the appearance of glass if it comes in contact with it. Clearcoated poly carbonate parts (for example headlights), rubber and uncoated plastic parts

will not be affected.

Thoroughly degrease the surface It is recommended to use alcohol without any additives (pure isopropyl alcohol in 99% concentration). This step is important as the product might not work as expected unless the

surface is completely degreased. Panel wipe or silicone remover is not a replacement.

Fill the paint gun Pour approximately 100ml of the product into the paint gun for one vehicle.

Start spraying from upper panels. Hold the spray gun 30 - 40 cm from the surface. Spray parallel 6. Spray the surface

to the surface and use controlled, smooth passes at even speed. Apply only a thin coat of the

material. If dripped wipe off immediately, do not let to dry fully!

Do not wipe off. Coating will become dry to touch in less than 10 minutes. Additional layer **Wait for drying** thickness may be achieved by repeating the spray application after 10 minutes. This time is

calculated at 22 degrees Celsius and might be faster with higher temperatures.

Wipe with a clean microfiber Wipe with a clean dry microfiber if needed. Pay great attention to remove all excess in the wipe.

Use it at a temperature of 50-60 °C for 10-15 minutes. The infrared drying process will add 9. Cure with an infrared lamp additional strength, resistance and durability to the layer. You should start as soon as possible

after the application itself.

Keep away from rain and dirt during this period. After this period wipe the car with a new dry 10. Leave to rest for at least 24 h microfiber towel. Apply Modesta M1 SHOT before the car leaves (see the Modesta M1 SHOT

application instructions for correct application info).



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#### **Additional notes**



### **NOTE - Paint gun & application equipment**

If compressed air is used as a propellant, enough care should be taken for removing moisture from it. Always use a dryer / moisture filter to remove water vapor and moisture from the propellant! Use a paint gun with nozzle size of 0.3 - 0.5mm. Use a recommended propellant pressure of 0.4 MPa\* (4 bar / 4.07 at\*\*).

Always ensure that surface is properly cleaned before application. Do not apply to surfaces contaminated with silicone, oil, polymers, teflon, wax and similar. Test on an inconspicuous place before applying. Never apply at windy or dusty place, in rain, direct sunlight or heat. Surface should have mild (room) temperature before application. Avoid working in too cold or too hot environments. Apply at well-ventilated place.

Do not apply on recently repainted parts. If you are using Modesta on a new car or a car that has been painted, make sure that the paint is properly cured before application. In some cases, the paint on new cars might still be fresh and not fully cured. If you are unsure about the curing stage of the paint then you should wait 4-8 weeks after the vehicle was handed over to you.

Do not combine with other products than those recommended. You may seriously damage your paintwork! Dangerous substances may be formed if combined with other than recommended products!

The product requires up to 3 weeks to gain its final strength and resistance. To protect the layer before it is fully cured we recommend to use the M1 SHOT quickdetailer style maintenance spray (see the M1 SHOT instructions for application info).

#### **Aftercare & maintenance**

To ensure the longest possible durability and the optimal performance of Modesta's coatings you should always use the recommended products. Never use any harsh chemicals to maintain the vehicle unless absolutely needed.

Wash the car at least every two weeks and use Modesta's maintenance products after every wash to condition the coating (see their instructions for application info).

Use the M1 SHOT quickdetailer style maintenance spray (see the M1 SHOT instructions for application info) after every wash to ensure the beading and sheeting properties will last during the whole durability period of the layer itself.



# **NOTE - Dispose unused product**

Unused product left in the paint gun should be disposed of. You should not pour it back into the bottle as the whole bottle may be spoiled.



### NOTE - Check the bottle

Always check the quality of the bottle prior to application! The contents should be clear with no particles inside!

